

3800PRIMER FOR PLASTIC

3800 Primer for plastic is a universal primer specifically designed to promote adhesion to plastics, including polyolefins.

The primer can be brush, spray or dip applied, it is quick air drying and can be overcoated with a wide variety of conventional topcoat systems.

SPECIFICATIONS

Flash Point	22°C-32°C
Solids	Approximately 6% by weight.
Specific gravity	0.88 gcm-3
Viscosity	20 seconds B4 Ford Cup
Temperature Resistance	80°C
Drying Time	
Touch Dry	5 minutes
Firm dry	15 minutes
Hard Dry	2 hours
Drying Film Thickness	10 micron WFT gives 1 micron DFT
Coverage	100 m ² /l (theoretical).
VOC	830 g/l

APPLICATION DATA

Preparation

Surfaces should be scuffed using 800 or 1000 grade wet and dry paper where possible and be clean, dry, free from grease and other contaminants.

Application

Stir well before use, apply 1 dust coat, followed by wet coat.